

D DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address, and citizenship are as stated below next to my name.

I believe I am the original, first, and sole inventor (if only one name is listed below) or an original, first, and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

## AUTOMATED PALLETIZING CASES HAVING MIXED SIZES AND SHAPES

the sp	ecification of whic	h is attached hereto	unless the following box is check	ed:		
	was filed onApplication Number		as U.S. Application Number or PCT International and was amended on (if applicable).			
		ive reviewed and un ny amendment refer	nderstand the contents of the abred to above.	ove-identifie	ed specification	, including the
I ackn	owledge the duty t	o disclose informati	on which is material to patentabili	ty as defined	d in 37 C.F.R. §	1.56.
invent the Ui	or's certificate, or nited States, listed or's certificate or	§365(a) of any PC below and have also	r 35 U.S.C. §119(a)-(d) or §365(b) T International application which identified below, by checking the oplication having a filing date before	designated e box, any for	at least one cou oreign application	ntry other than on for patent or
Prior Foreign Application(s)				Priority Claimed		
(Nu	imber)	(Country)	(Day/Month/Year Filed)	Yes	No No	
(Nu	mber)	(Country)	(Day/Month/Year Filed)	Yes	No	
I here	by claim the benef	it under 35 U.S.C. §	119(e) of any United States provis	sional applic	ation(s) listed be	elow.
(Appl	ication No.)	(Filing Date)				
(Appl	ication No.)	(Filing Date)				
applic applic paragi in 37	ation designating ation is not disclos raph of 35 U.S.C. { C.F.R. §1.56 whi	the United States, li sed in the prior Unite §112, I acknowledge	120 of any United States applicat isted below and, insofar as the stated States or PCT International applicate duty to disclose information we between the filing date of the	abject matte dication in the which is mat	r of each of the he manner provi erial to patentab	claims of this ded by the first bility as defined
(Appl	ication No.)	(Filing Date)	(status - patented, pending, a	(status - patented, pending, abandoned)		
(Appl	ication No.)	(Filing Date)	(status - patented, pending, abandoned)			

I hereby appoint the attorney(s) and/or agent(s) associated with the following Customer Number to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith with full power of substitution and revocation:

## Customer Number 04859

Address all telephone calls to William J. Clemens at (734) 542-0900.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first inventor:Dona		
Inventor's signature	rly De Matt	Date: 9-APR-2009
Residence: 2574 Gemini Drive, I	_ake Orion, Michigan 48360	
Citizenship: <u>U.S.A.</u>	Post Office Address: Same	
Full name of second inventor Mike		
Inventor's signature Mich	Poma	Date: 9-Apr-2004
Residence: 1720 Glen Meadow I	Lane, Leonard, Michigan 48367	
Citizenship: <u>U.S.A.</u>	Post Office Address: Same	·
Full name of third inventor:Andr	ew Monique	
Inventor's signature Unshu	In onlyw	Date: 12-Apr-2004
Residence: 22815 Lakeway, Farr	nington, Michigan 48336	
Citizenship: U.S.A.	Post Office Address: Same	